

# The Future of Circular Economy in Arizona

Ashley Waldron: Pollution Prevention

Roberto Heredia: Recycling/Pollution Prevention

Hazardous Waste Permits and Support



Clean Air, Safe Water,  
Healthy Land for Everyone



- The Linear Economy & Waste
- Principles of Circular Economy
- The 3 R's
- Grants & Programs
- Market Gaps and Solutions
- Resources





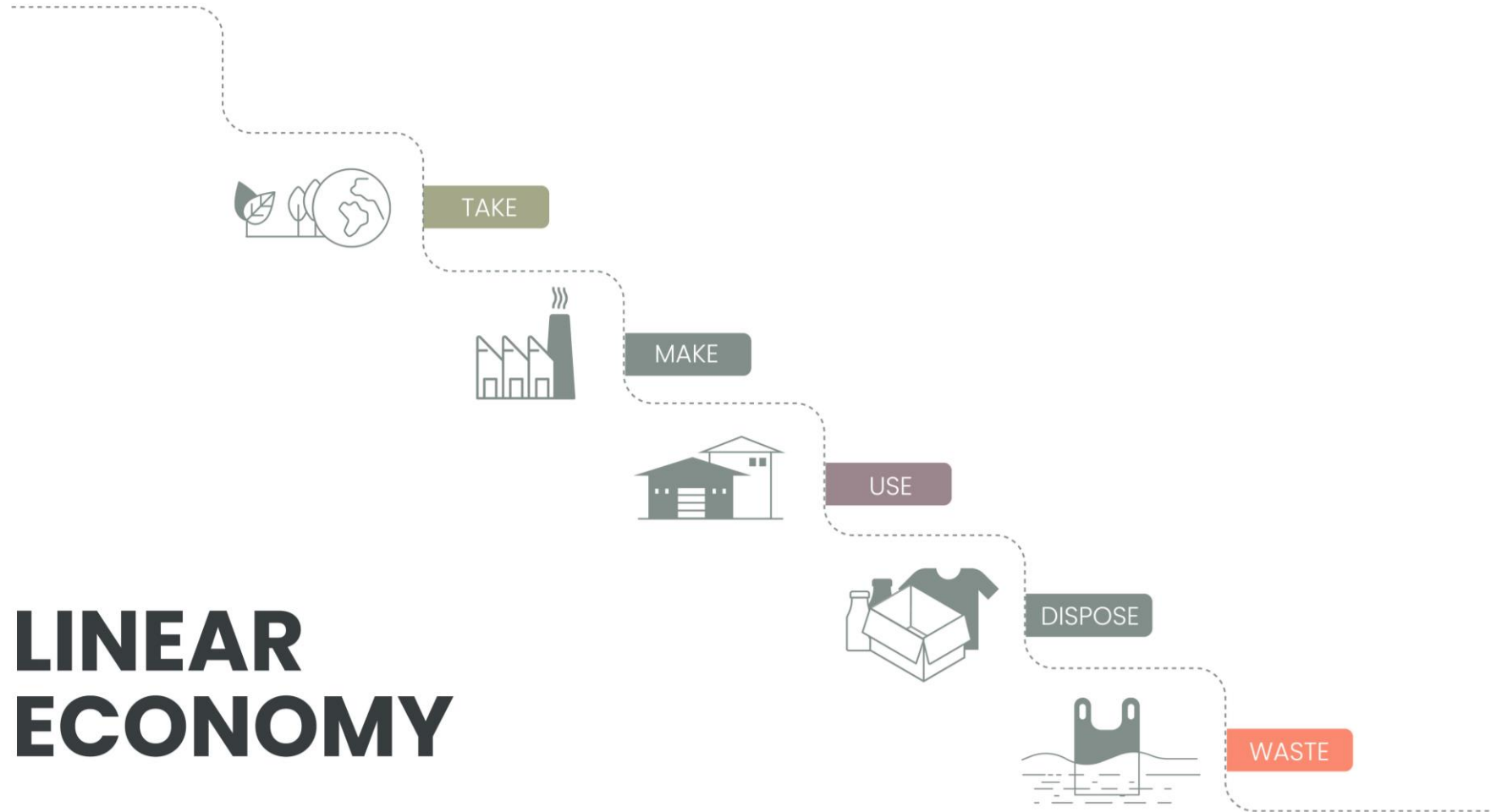
# Current Economic Framework



Clean Air, Safe Water,  
Healthy Land for Everyone



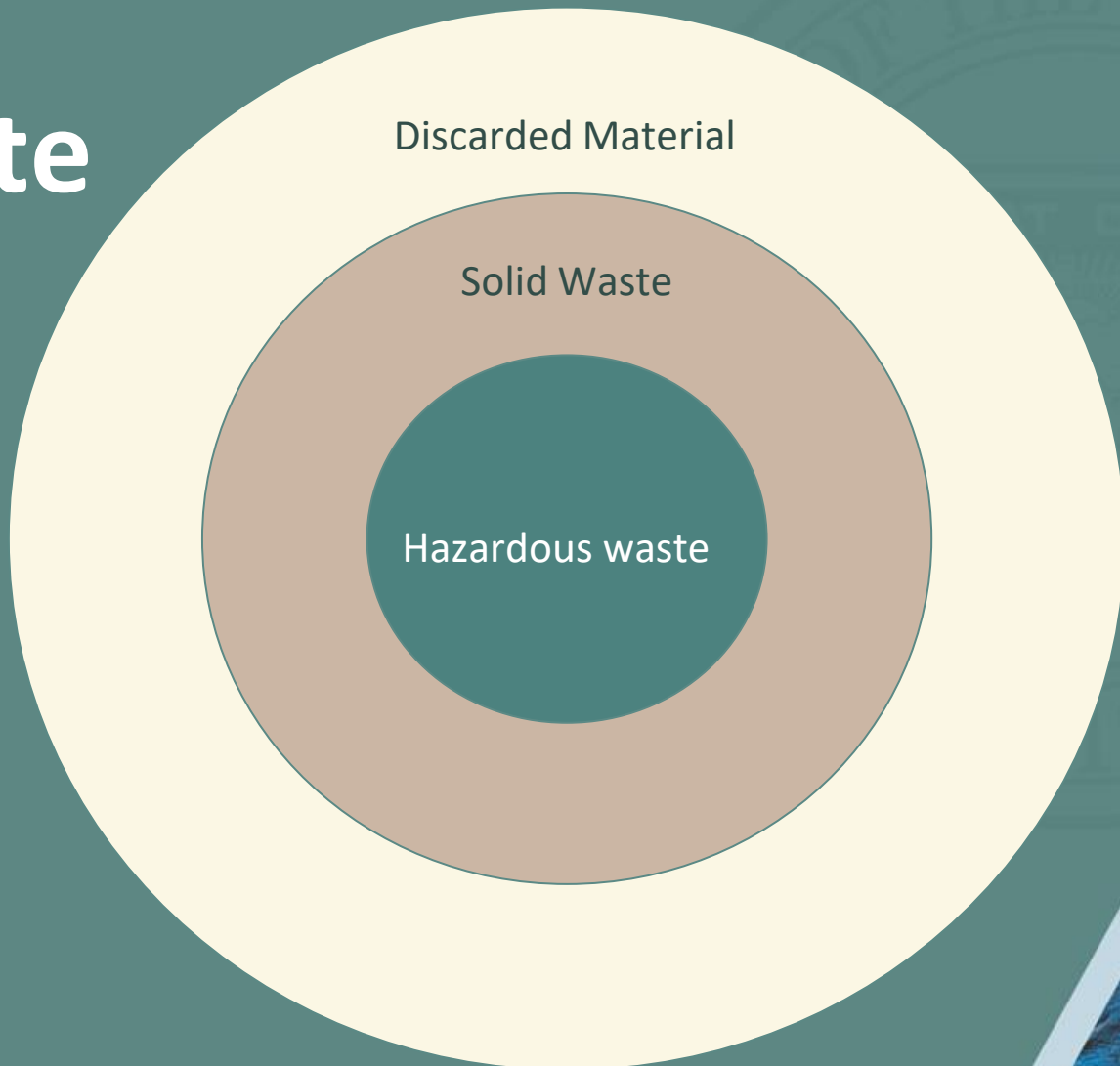
# Linear Economy



**LINEAR  
ECONOMY**



# Waste



# What is a Waste?

Discarded Material

Solid Waste

Hazardous waste

## Discarded Materials



- Garbage, refuse, sludges
- Abandoned or destroyed
- Sent for disposal
- Spent materials
- Incidentally generated
- Intended, but not yet discarded
- Recycled items



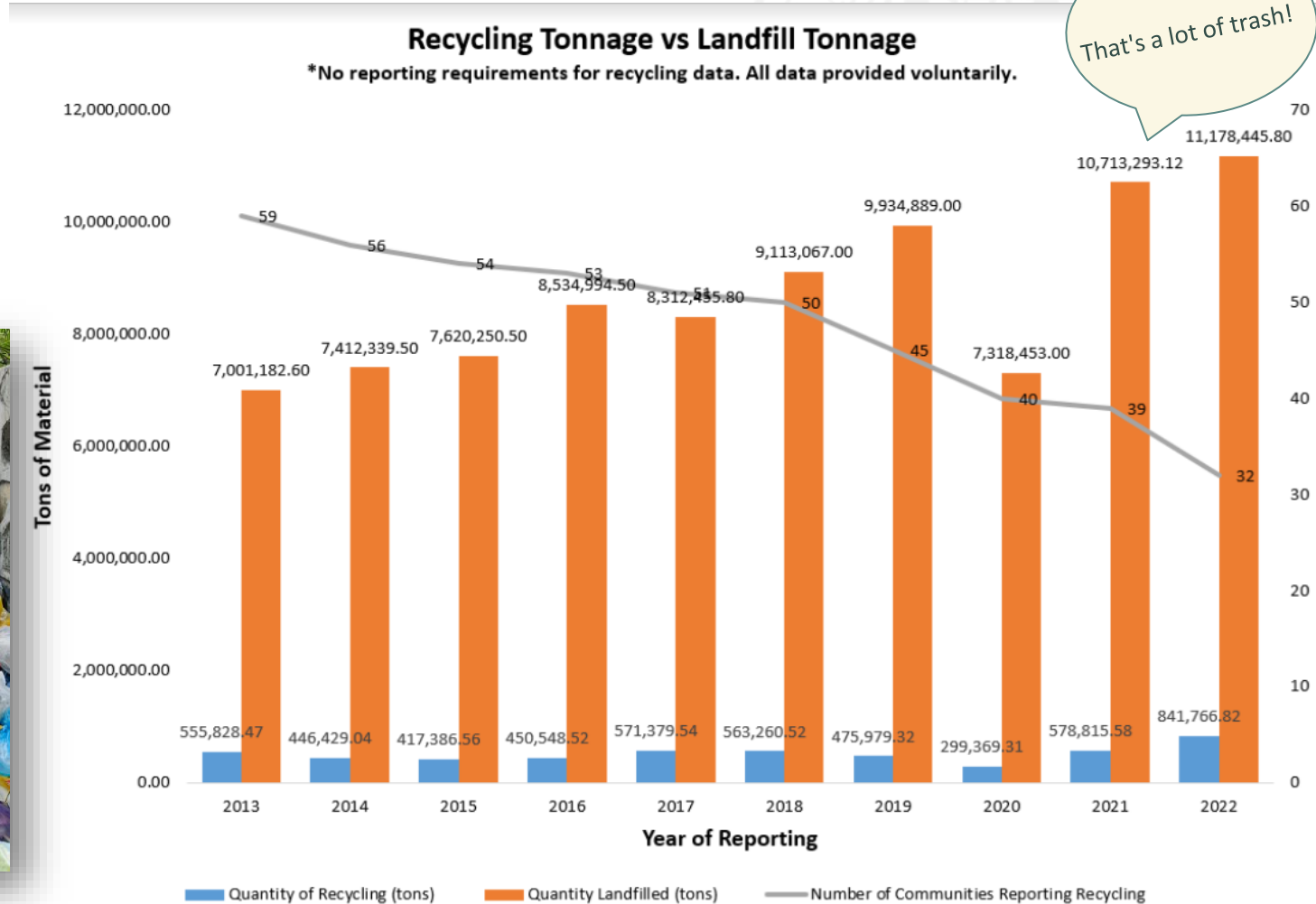
# Waste

Discarded Material

Solid Waste

Hazardous waste

## Solid Waste



Discarded Material

Solid Waste

Hazardous waste

## Hazardous waste

1. Specifically listed as hazardous by EPA or a state (F, K, P, and U)
2. Exhibit certain characteristics. A solid waste that exhibits any of the following characteristics is a hazardous waste



To learn more, head to ADEQ's [Hazardous Waste Management](#) webpage



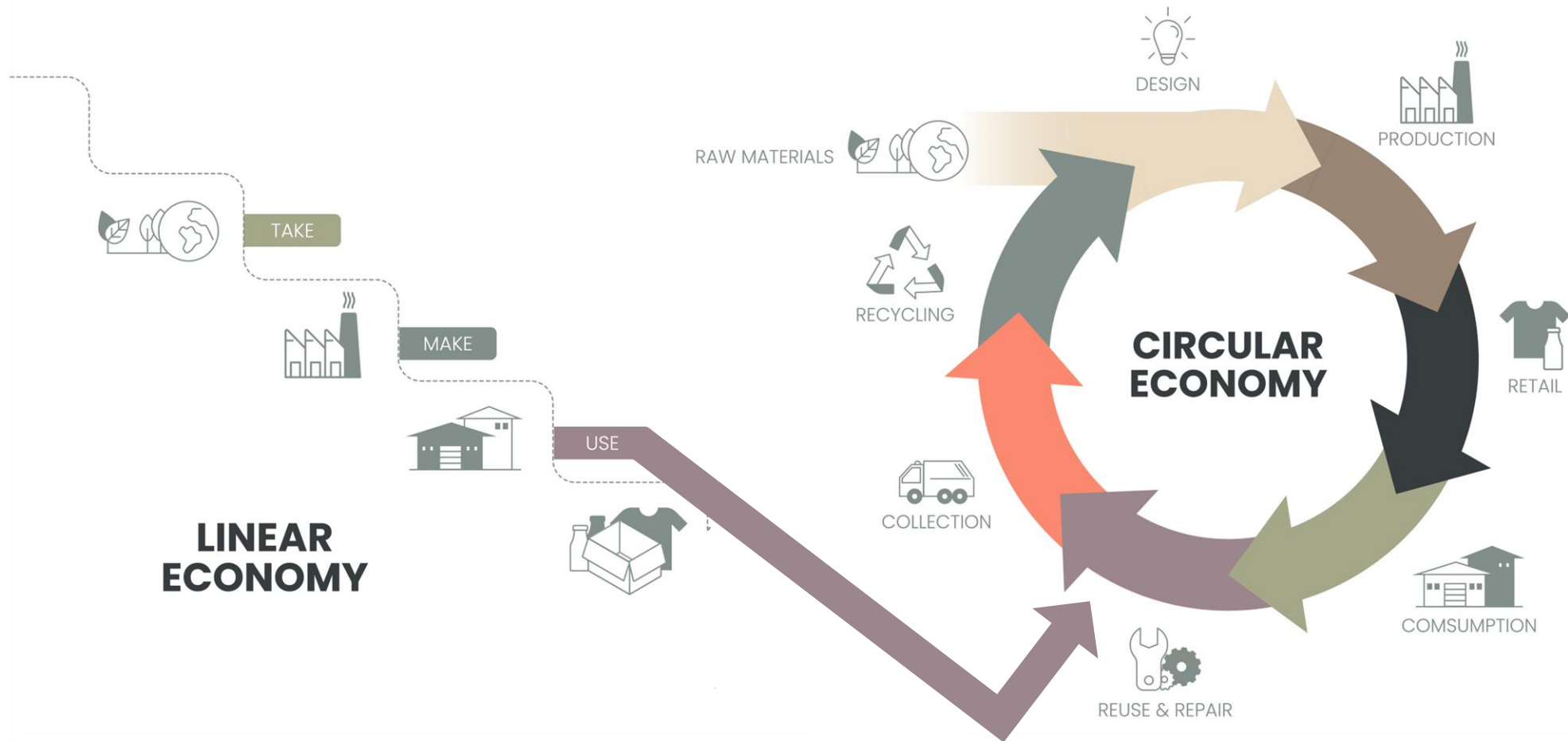
# Circular Economy

Key Principles and Goals

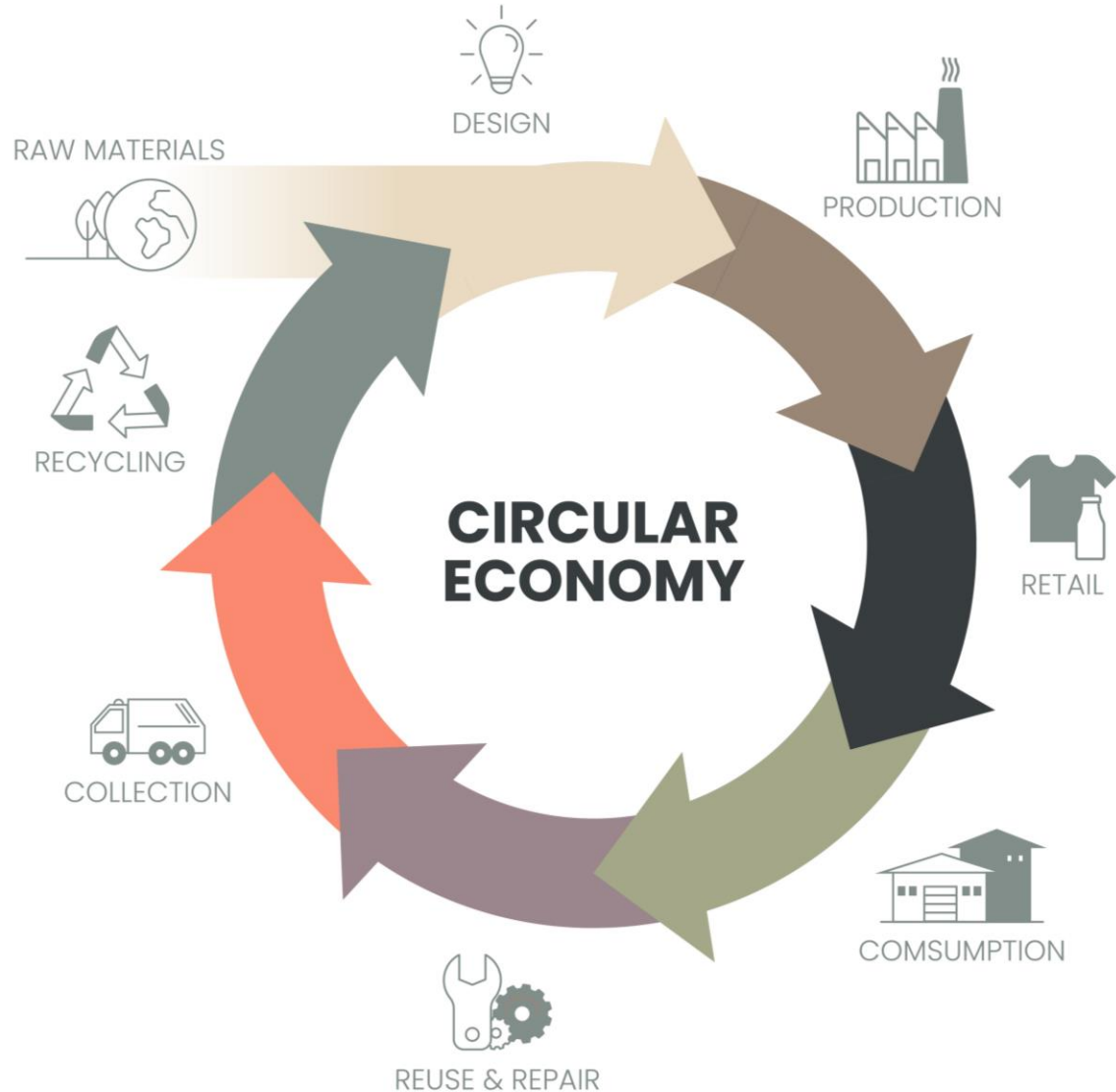


Clean Air, Safe Water,  
Healthy Land for Everyone

## THE DIFFERENCE BETWEEN **LINEAR AND CIRCULAR ECONOMY**







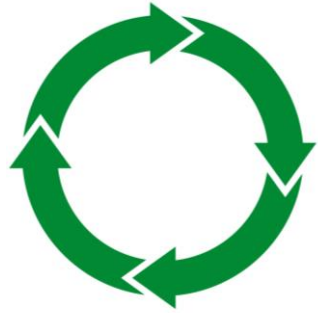
## Key Principles

- **Eliminate Waste and Pollution**
- **Circulate materials**
- **Regenerate nature**

# Circular Economy Goals



**Reduce** and Redesign



**Reuse, Repair, and Refurbish**



**Recycle** and Recovery





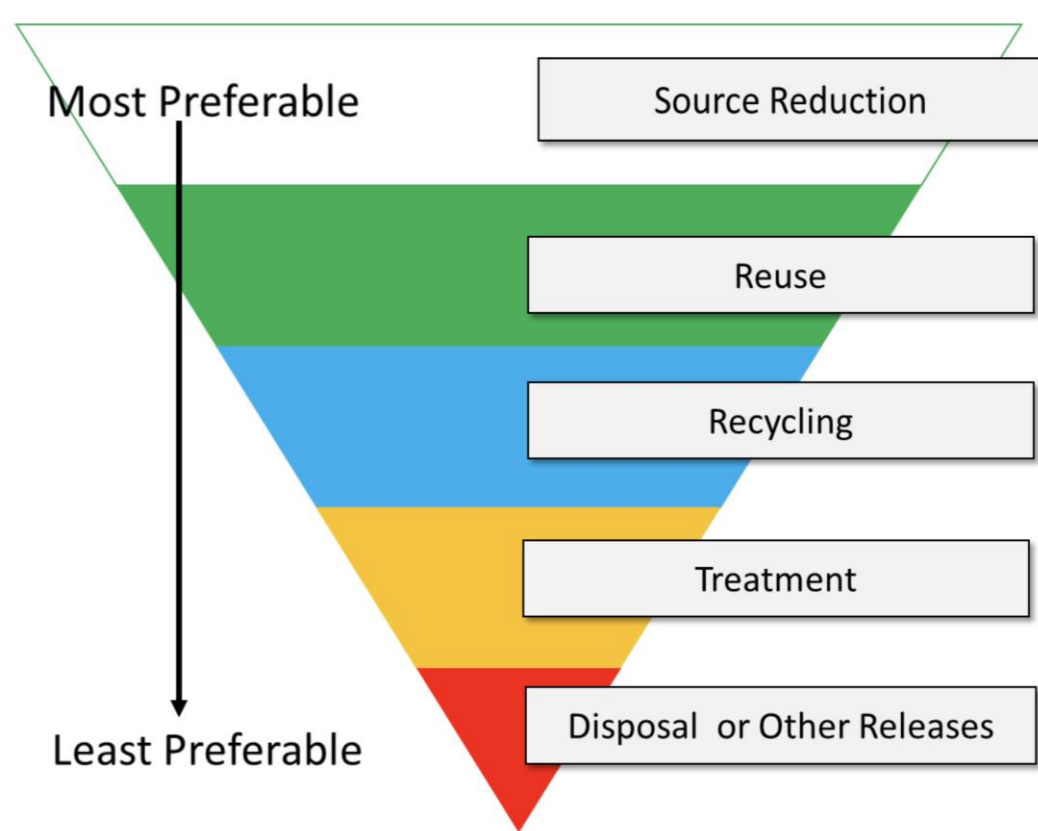
# The Three R's



Clean Air, Safe Water,  
Healthy Land for Everyone



## Waste Management Hierarchy



## Examples of Source Reduction:

- Process and equipment modifications
- Operating practices and training
- Inventory and material management
- Material substitutions
- Product modifications



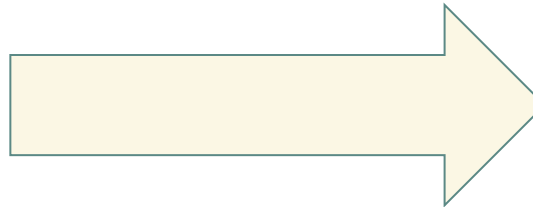
## ADEQ's Ways to Reuse

- Donate older items to local donation centers
- Buy used items
- Buy reusable items such as reusable water bottles and shopping bags
- **REDUCE SINGLE-USE WASTE**



- **Recycling in State of Arizona**

- Allows for collection and remanufacture of material that would be buried in landfill or be incinerated
- Helps conserve natural resources by bypassing the need to harvest new raw materials
- Find your local recycling collector ([bit.ly/AZRecyclingLocator](http://bit.ly/AZRecyclingLocator))





# Programs and Grants



Clean Air, Safe Water,  
Healthy Land for Everyone





# Pollution Prevention Planning Program







## Pollution Prevention Act of 1990



## Pollution Prevention in AZ 1991

## Arizona's P2 Program

- Reduce waste at the at the source and prevent the release of pollutants
  - Hazardous waste
  - Toxic substance
- Includes
  - Energy recovery
  - Recycling
- **Mandatory** for facilities who meet certain thresholds of HW generation and toxic substance use
- Found in Arizona Revised Statutes
  - [\(A.R.S. § 49-961- § 49-969\)](#)

# Program Overview- Thresholds

A P2 Plan is required if during the **previous** calendar year a facility:

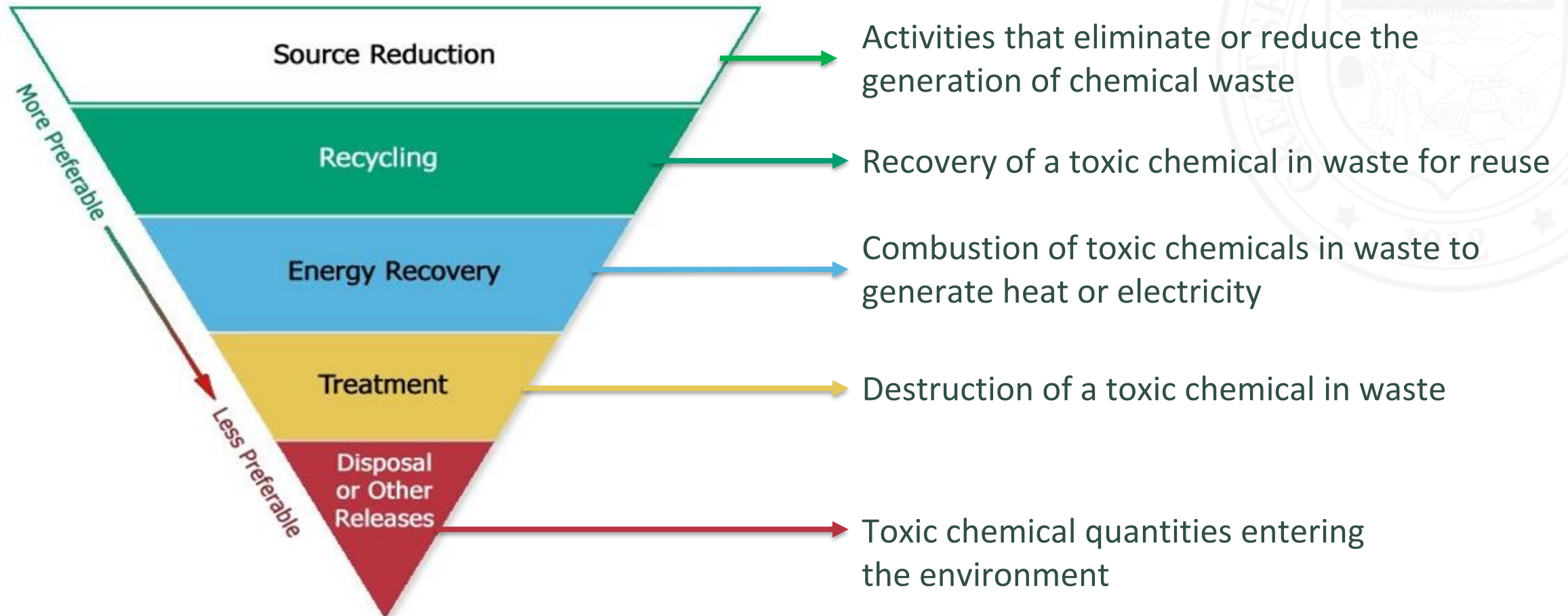
- ✓ Filed a **Toxic Release Inventory (TRI)** Form (form R or A)
- ✓ Used in excess of **10,000 pounds** of a **TRI listed chemical**
  - See the *Interpretation of “use” of toxic substances in excess of 10,000 pounds for the P2 program*
- ✓ Generated or shipped off-site, for purposes other than recycling a total of
  - **26,400 lbs.** (12,000 kg) per year of **hazardous waste** or
  - **26.4 lbs.** (12 kg) per year of **acute hazardous waste**

Facilities only need to meet any one of the above thresholds to be required to submit a P2 Plan.

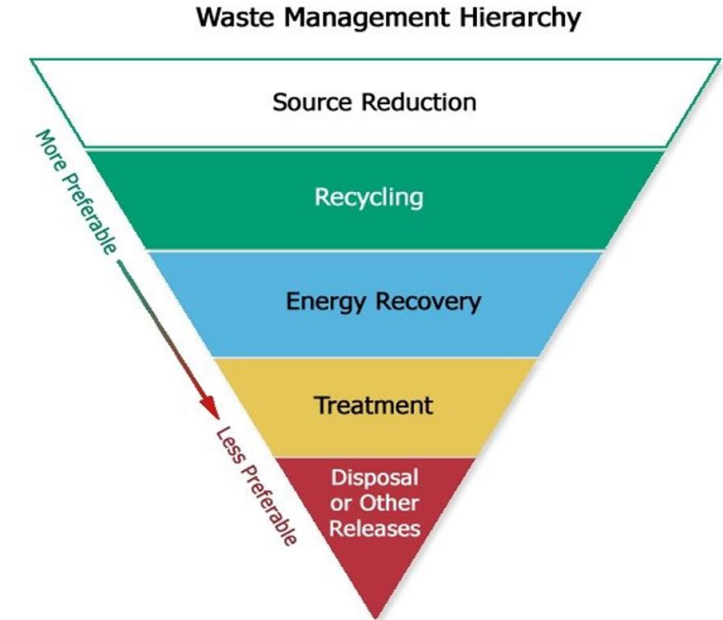
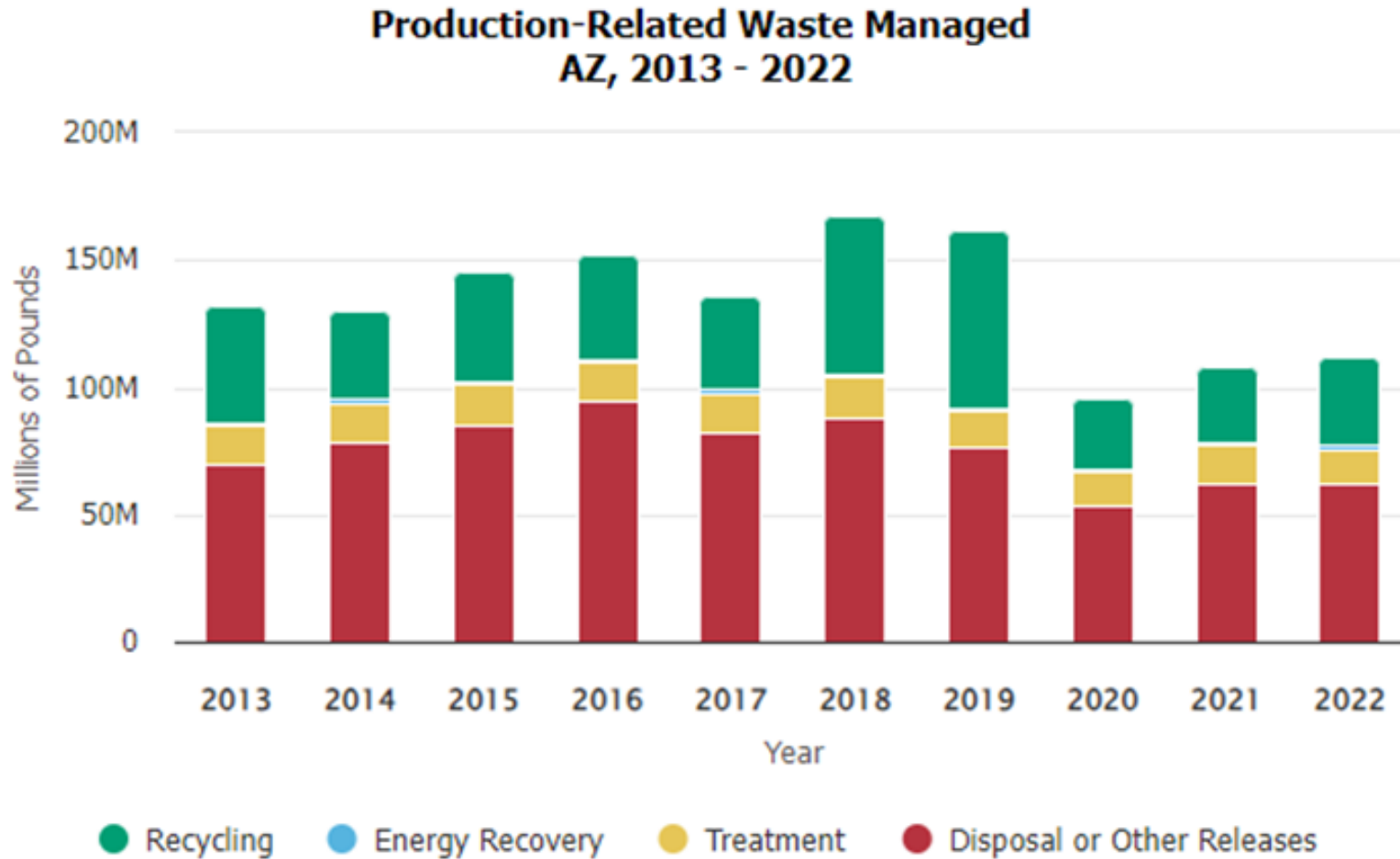


# Toxics Release Inventory (TRI)

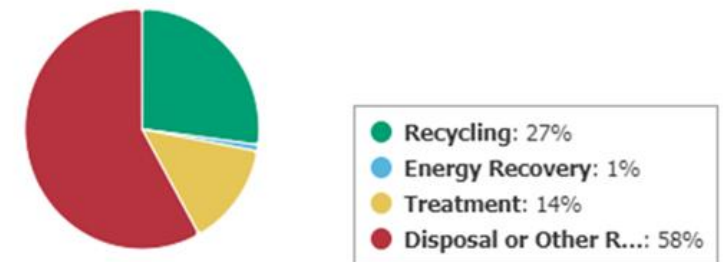
## Waste Management Hierarchy



# TRI In Arizona



Production-Related Waste Managed  
AZ, 2021  
107.7 million pounds

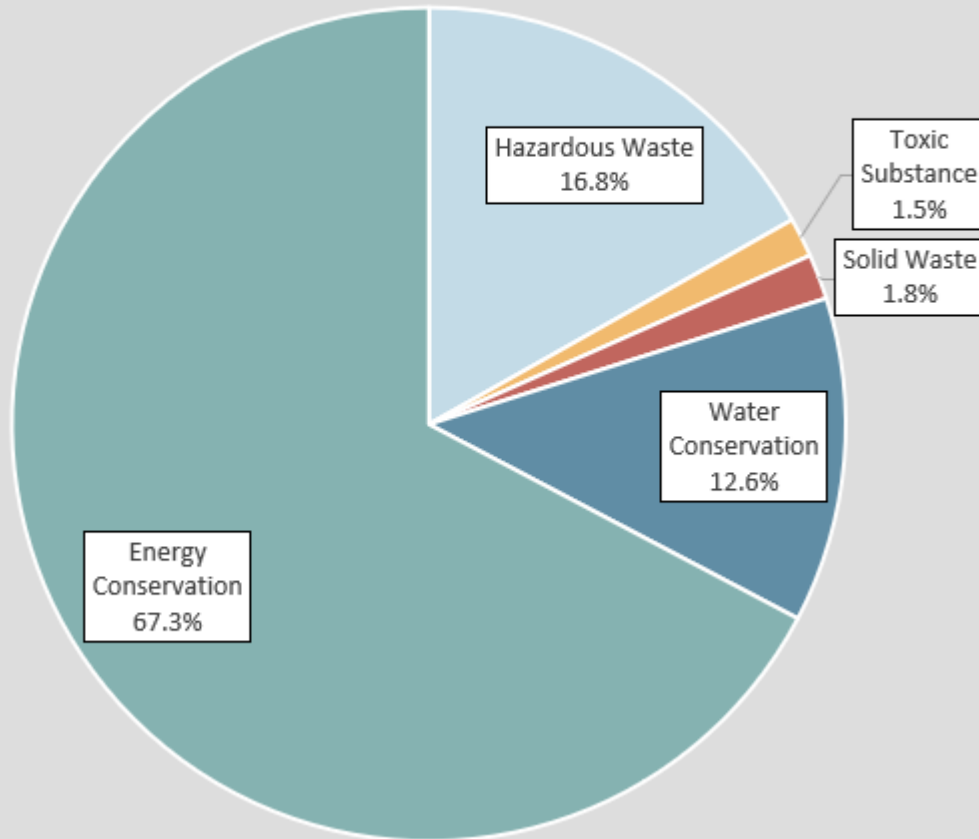




# P2 Successes: 2021

## 2021 Cost Savings

\$6,453,340



## 2021 Reduction Totals

Hazardous Waste	7,290,344	Pounds
Toxic Substance	210,799	Pounds
Solid Waste	4,150,497	Pounds
Water Conservation	207,422,012	Gallons
Energy Conservation	37,768,701	Kilowatt-Hours





# Recycling Grant Program

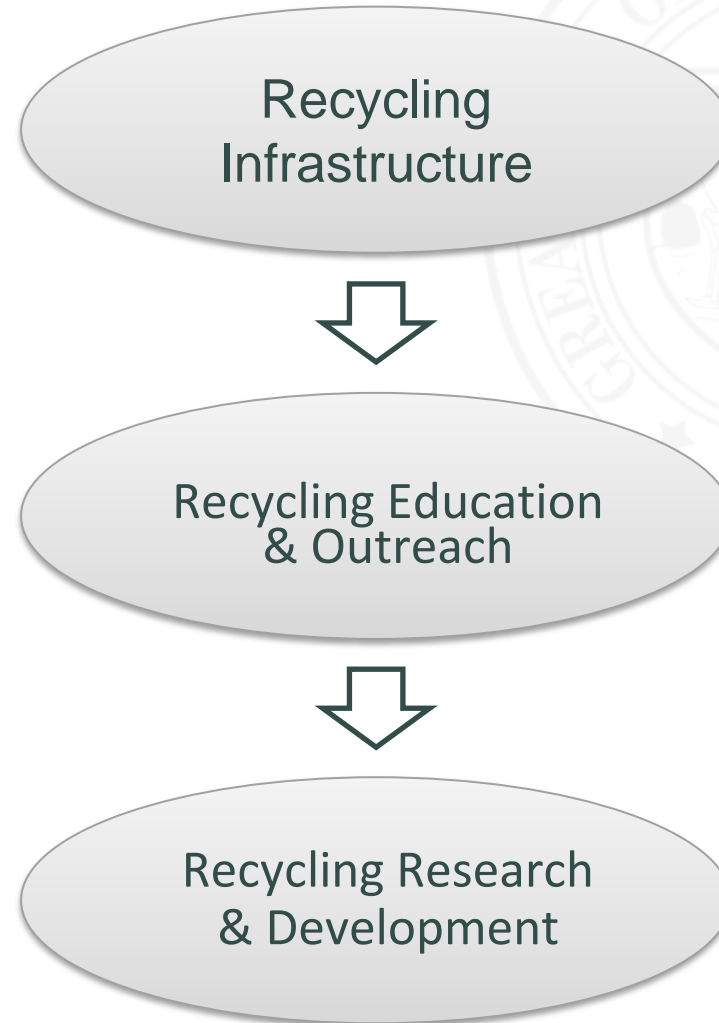
## After a decade ADEQ's very popular Recycling Grant Program is back!

- ADEQ is providing \$1 million in funding from legislative appropriations for FY24
- Opportunity for every corner of our great state
  - Municipalities/counties
  - Non-profits
  - Private organizations
  - Tribal governments
  - Academic Institutions
- Many communities have struggled for recycling resources and this is ADEQ's opportunity to close this gap





# Recycling Grant Program



# Recycling Grant Program

## Waste Reduction Assistance: **WRA**

**Max Award: \$250,000**

**Max Award for End Market  
Development: \$500,000**

## Waste Reduction Initiative Through Education **WRITE**

**Max Award: \$100,000**

## Recycling Research and Development **RR&D**

**Max Award: \$100,000**



## Funding is awarded and evaluated by ADEQ and advised by Arizona Recycling Advisory Committee (ARAC)

- Big success for FY24!
- Over \$9 million requested in funds for FY24
- Over 61 Applications Received
- Need to continue receiving legislative appropriations into FY25 to fund Recycling Grant Program for the future



**\*Can only apply for Recycling Grant Program if we have funding\***



# Recycling Grant Program

## Resources

- Grants Manual | [View/Download >](#)
- Terms & Conditions | [View/Download >](#)
- Frequently Asked Questions | [View >](#)



## Forms

- Application Forms/Attachments Checklist | [View/Download >](#)
- Application Form for WRA, WRITE and RR&D | [View/Download >](#)
- Application Example Narrative | [View/Download >](#)
- Budget Form | [View/Download >](#)
- Timeline Form | [Download \(Excel\) >](#)
- Grantee Disclosure Form | [View/Download >](#)

## [Recycling Grant Resources](#)



[azdeq.gov/recyclinggrants](http://azdeq.gov/recyclinggrants)



# **EPA's Solid Waste Infrastructure for Recycling (SWIFR)**

## EPA's Solid Waste Infrastructure for Recycling (SWIFR)

- State of AZ was selected for EPA's new grant program authorized by the Bipartisan Save our Seas 2.0 Act and funded through the Infrastructure Investment and Jobs Act
- Provides \$275 million for Solid Waste Infrastructure for Recycling grants. Allocates \$55 million per year from FY22-FY26
- Provides grants to implement the National Recycling Strategy to improve post-consumer materials management and infrastructure



## EPA's Solid Waste Infrastructure for Recycling (SWIFR):

- Arizona Solid Waste & Materials Management Plan (SWMM)
- Developed in 1981
- Modernize SWMM
- Focus on source reduction



## Main Goals:

- **Eliminate Waste and Pollution** – reduce Green House Gasses across the processes
- **Circulate Products and Materials** – retain embodied energy; reuse
- **Regenerate Nature** – sequester carbon in soil and products
- **Assist and Empower Communities** in rural areas of Arizona to help provide equity of recycling by implementing hub and spoke models to increase diversion of recyclable and reusable materials





## SWMM Plan

- Summarize and assess current efforts associated with post-consumer materials management
  - Municipal Solid Waste Stream
  - Commercial Solid Waste Stream
- Review ADEQ's current tracking system of using annual recycling surveys sent to municipalities, counties, and Tribes to recommend improvements
- ADEQ will increase support on helping disadvantaged communities in rural areas of the state to increase access to recycling, includes strategies on how to expand hub and spoke recycling to all regions of Arizona
- Create GIS maps highlighting organizations across Arizona working on various material streams





# Market Gaps & Solutions



Clean Air, Safe Water,  
Healthy Land for Everyone



## Arizona Waste Tires:

- 250 million scrap tires are generated annually in the U.S
  - 7% are exported to foreign countries
  - 8% are recycled into new products
  - 40% are used as tire-derived fuel (TDF)
- Arizona generates approximately 13 million scrap tires per year
- 45% of the 250 million tires generated are disposed in landfills, stockpiles or illegal dumps
- Top market categories for waste tires are tire derived fuel (TDF), ground rubber or asphalt and other civil engineering applications





## What We Need!

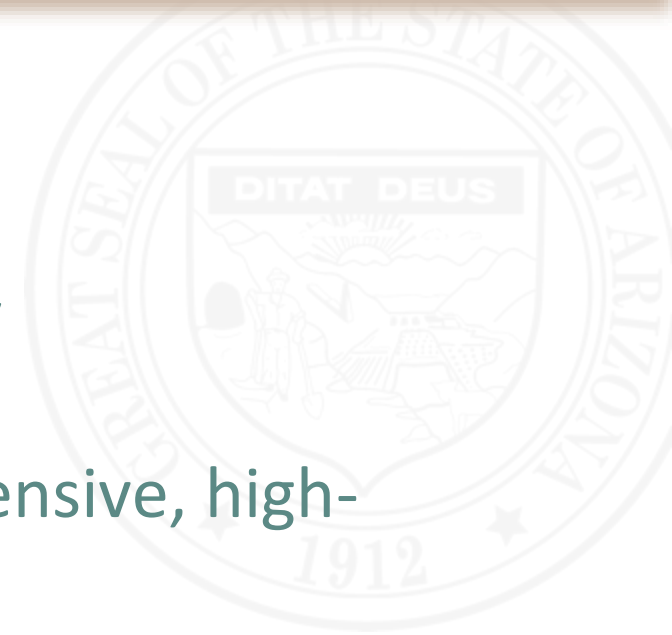
- State of the art recycling manufacturing facilities
- Industry Expertise
- Commitment to Environmental Stewardship





## Glass: We need more recycling!

- Demand for recycled glass exceeds current supply
- Heaviest material in the waste stream, capital intensive, high-quality glass = lower manufacturing costs
- Very fragile and breakable



## Solutions for Glass Recycling:

- Expand hub and spoke locations
  - Minimize tire waste and illegal dumping
- Educate public on proper waste disposal
  - Negative impacts
  - Where to find designated disposal facilities
- Glass can be recycled endlessly with no loss in quality or purity
  - Expand and add permanent and mobile collection points
- Examples:
  - City of Phoenix has a municipal program
    - City of Phoenix municipal program where individuals and businesses collect and sort own glass then transport to a designated drop-off
  - Case study in Prince Williams county North Virginia saw an increase of 137% year-over year increase in glass recycling with this method









# Resources



Clean Air, Safe Water,  
Healthy Land for Everyone



- Green Chemistry
- Safer Choice
- Sustainable Materials Management
- ENERGY STAR
- WaterSense





# Resources: ADEQ

Resource Summaries help identify P2 opportunities on certain industries and topics

Resource Summaries Found [HERE](#)

Send your suggestions and successes to the P2 Team:  
[P2@AZDEQ.GOV](mailto:P2@AZDEQ.GOV)



# Thank you!

**Roberto Heredia**

heredia.roberto@azdeq.gov

**Ashley Waldron**

waldron.ashley@azdeq.gov



---

**Clean Air, Safe Water,  
Healthy Land for Everyone**

---

[Recycling@azdeq.gov](mailto:Recycling@azdeq.gov)

[P2@azdeq.gov](mailto:P2@azdeq.gov)